

The logo for the MES & Industry 4.0 International Summit. It features a green square with white text. The words 'MES &' are at the top, followed by 'Industry' in a larger font, and '4.0' at the bottom. To the left of '4.0' is the text 'INTERNATIONAL SUMMIT' in a smaller font. There are also some decorative elements like a small 'x' and a square with a diagonal line.

MES & Industry 4.0

INTERNATIONAL
SUMMIT

✕ Connect
for a
smarter
future

ALFÂNDEGA
DO PORTO
PORTUGAL

SEPTEMBER 7–8
2023

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Recognised Expert, World Economic Forum

One Step at a time

The route to profitable and
sustainable transformation in
manufacturing



Smart Industry Readiness Index...

A route to profitable and sustainable
transformation in manufacturing

MES & Industry 4.0 International Summit | 7th September 2023

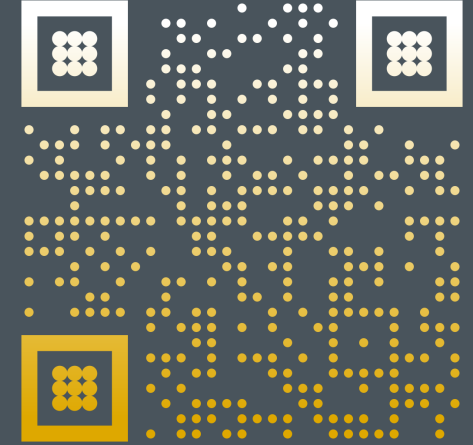
A quick introduction



20+ years global industry experience in helping companies transform their operations in Engineering and Manufacturing

- Recognised expert by the **World Economic Forum** for Advanced Manufacturing and Digital Transformation. Member of the Advance Manufacturing and Value Chains Platform
- Bachelor of Engineering from Loughborough University and a Chartered Engineer in the UK

LET'S CONNECT!



PHILIPS

Elekta

IBM

Deloitte.

dyson

accenture

SKF

ptc

konektio.

Introducing the World Economic Forum's Advanced Manufacturing and Value Chain Platform



Over 150 organisations globally

... across 12 industry clusters, governments, academia and civil society



Driving impact and new collaborations

... helping address the “How To”, strengthening industry peer communities and unlocking new collaborations



A unique space for leaders to shape the future

... of advanced manufacturing and value chains, creating shared value for companies, workers, society and the environment.

There are six pillars of initiatives manufacturing leaders globally have agreed with the World Economic Forum



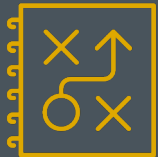
Technology Adoption



Workforce Engagement



Sustainable Production



Resilient Value Chains



Power of Data



Shared Value Creation

There are six pillars of initiatives manufacturing leaders globally have agreed with the World Economic Forum



Technology Adoption

Enabling new opportunity



Resilient Value Chains



Power of Data



Workforce Engagement

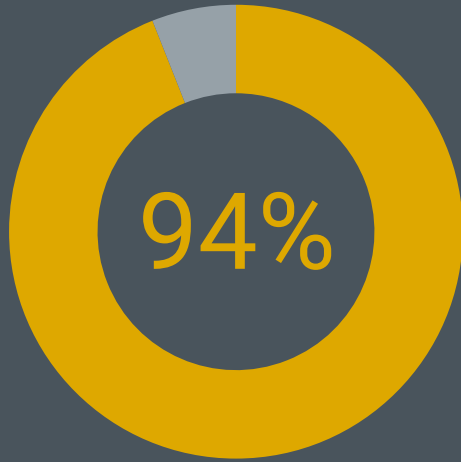


Shared Value Creation



Sustainable Production

When it comes to Industry 4.0 we are faced with a paradox...

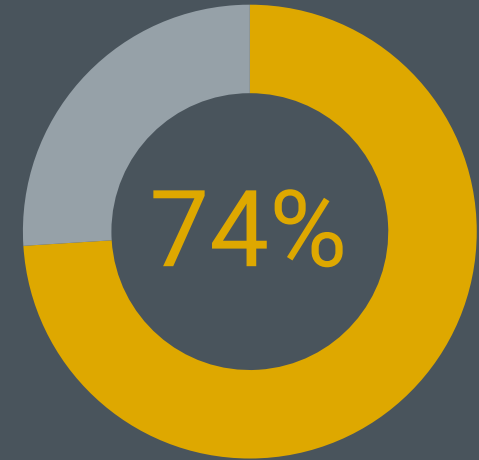


KEEPING OPERATIONS RUNNING

Out of 400 manufacturers surveyed by McKinsey Industry 4.0 was sighted as being critical to keeping the operations running



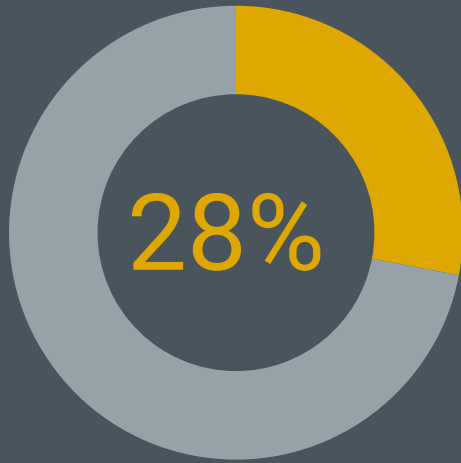
... AND YET ...



CAUGHT IN THE PILOT TRAP

Which is up from 70% in 2017... Meaning most organisations are struggling to get value from their Industry 4.0 investments

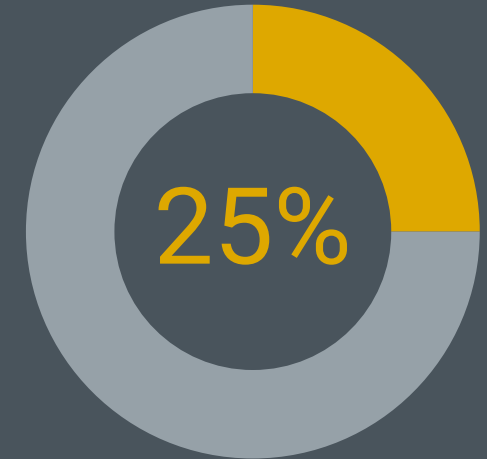
Historically the focus has been on the technology rather than the business value



TECHNOLOGY VIEW



... SHIFT THE BALANCE...



USE CASE VIEW

Adoption rate of surveyed Industry 4.0 technologies are fully rolled out or used extensively at manufactures today

Adoption rate of surveyed Industry 4.0 use cases are fully rolled out or used extensively at manufactures today

So where do you start when thinking about future technologies in manufacturing?



*Trying to understand
digital for many
people is like trying to
smell the colour 9*



So where do you start when thinking about future technologies in manufacturing?



PRINT VERSION



SMART
INDUSTRY
READINESS
INDEX



INCIT

WORLD
ECONOMIC
FORUM

Smart Industry Readiness Index (SIRI) provides manufacturers an I4.0 maturity status and focus areas for improvement



I4.0 FOCUS DIMENSIONS

... Providing a clear framework to understand a company's Industry 4.0 maturity level



INDUSTRY AND BEST-IN-CLASS BENCHMARKS

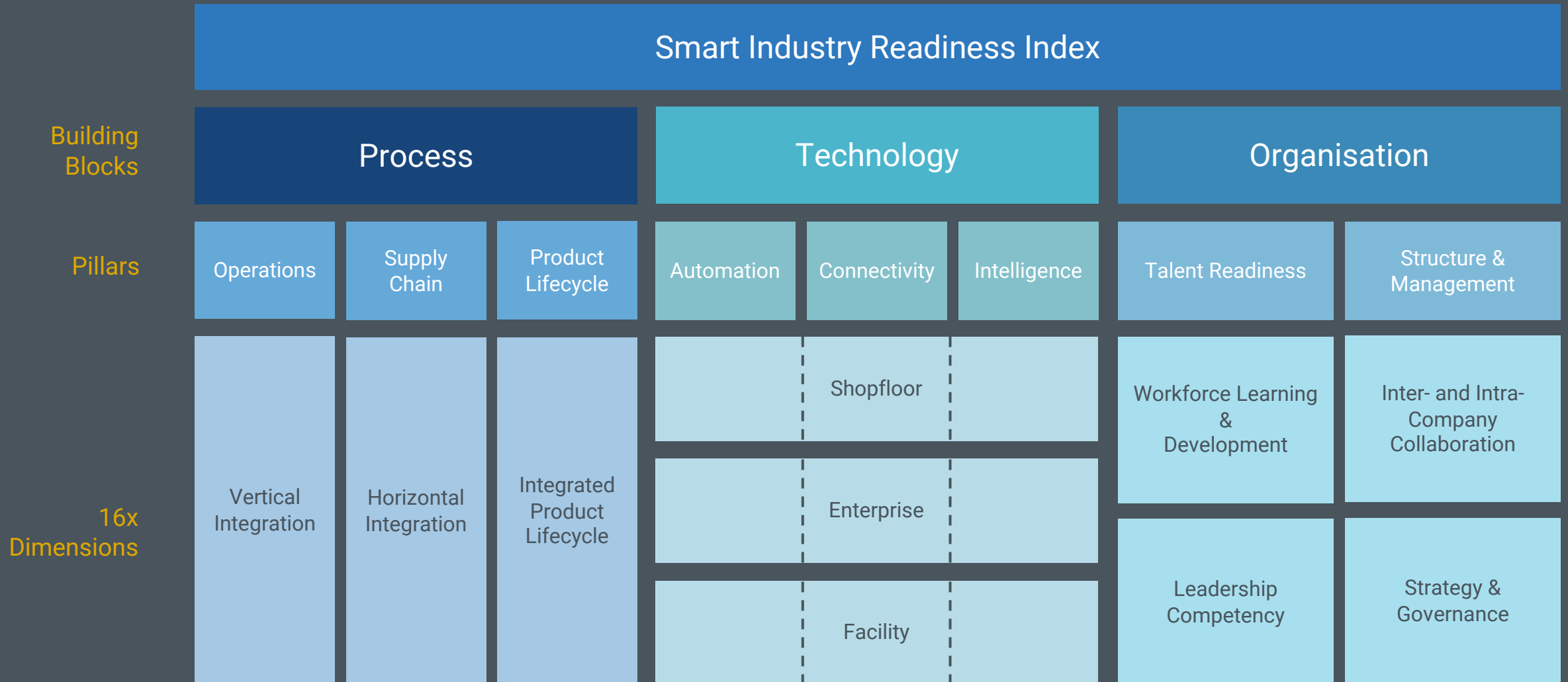
... to help customers guide and position themselves in their individual environment



FOCUS ON VALUE AND OUTCOMES

... to help customers prioritise their efforts and to create clear roadmaps to allocate limited resources

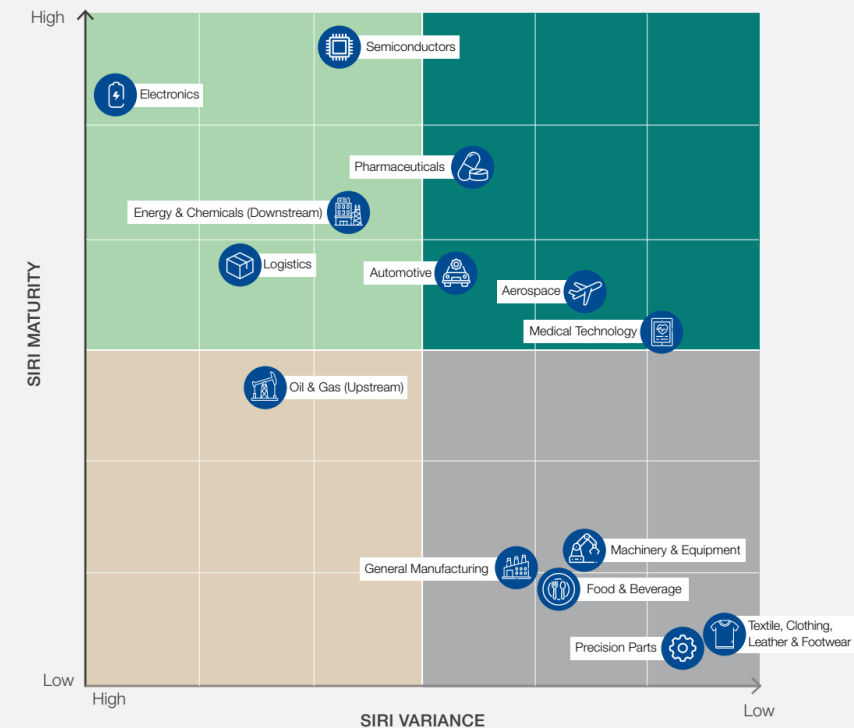
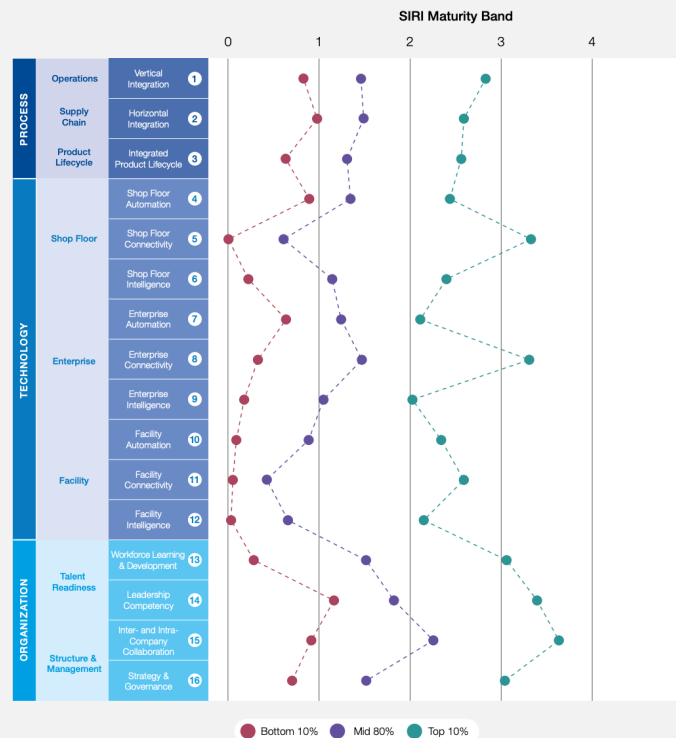
The Smart Industry Readiness Index SIRI is a structured and systematic way for manufacturer's Industry 4.0 transformation



Smart Industry Readiness Index (SIRI) helps companies understand their readiness to transform



The SIRI maturity and the level of adoption and variance differs greatly both in terms of industry and also between the leaders and the laggards



Source: The [Global Smart Industry Readiness Index Initiative: Manufacturing Transformation Insights Report 2022](#), International Centre for Industrial Transformation (Analysis by the Singapore Economic Development Board), February 2022

The overall assessment & prioritization approach is conducted in one workshop



ASSESSMENT

T

Assessment Matrix Score



PRIORITISATION

I

Cost profile



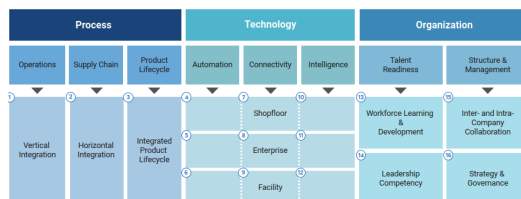
E

Key Performance Indicators

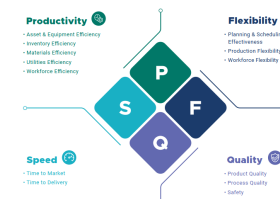


R

Best-in-Class Benchmark



| | |
|-----------------------------|-----|
| Raw Materials & Consumables | 38% |
| Utilities | 5% |
| Labour | 24% |
| Maintenance & Repair | 1% |
| Rental & Operating Lease | 0% |
| Depreciation | 3% |



Step 1: Evaluate your current I4.0 maturity based on 16 standardized dimensions

Step 2: Define the cost drivers of your company

Step 3: Define important KPIs of your company

Step 4: Identify gaps to industry benchmark across 14 industries groups

The overall assessment & prioritization approach is conducted in one workshop



... Breaking the mold of these assessments is SPEED to complete the assessment!



Mgt. Alignment & Briefing Call
Planning, scheduling, participants identification

1h

1-2 Weeks
SIRI Information, Participant identification

SIRI Preparation Call
Team briefing & information, KPI / cost structure request

2h

< 1 Week
Data Gathering: KPIs and Cost Structure

SIRI Workshop
Conduct assessment (step 1) and prioritization (step 2-4)

1d

1-2 Weeks
Analysis and Report Generation

Debriefing
Presentation of results and definition of next steps

2h



Typical duration of the assessment is approx. 6 weeks

SIRI Case Study: Growth & Scale



x lmac

SMART
INDUSTRY
READINESS
INDEX

The Problem



Investing in the right technology to help a Precision Engineering manufacturing company grow and scale. They needed to deliver right first time, and on time.

The Key Challenges:

On Time In Full
(OTIF) dropped to
71 %

Fire fighting to try and
satisfy customers

Struggling to balance a
complex mix of work across
4 sites

The Solution



Completed a SIRI
Assessment that
prioritised:



Identified Advanced Planning & Scheduling (APS) software as the priority solution to solve the immediate issue with OTIF



Scoped and implemented APS alongside solution provider



Project and change management to deliver results

The Results



OTIF increased to 85% in the first month after implementation, trending towards the target of 95%



Identified additional capacity of 15 % across the business through more effective planning of resources



Moving onto the next priority of **automation and implementation of a Manufacturing Execution System** to digitise the information flow

Source: LMAC Case Study on APS

So how ready are you for Industry 4.0?



WE STILL HAVE SOME WAY TO GO...

The average SRI rating shows globally companies are moving from defining their transformation into the first stages of digital maturity

THE BENEFITS OF...



Holistic View

Digital maturity assessment across Process, Technology and Organisation



Quick and easy

Assessment is quick and easy, without the need to share sensitive data



Increases awareness

Improves understanding of technology and its benefits to manufacturing



Compare maturity

Benchmark I4.0 maturity across sites and against peers



Prioritise efforts

Enables creation of roadmap and better allocation of resources

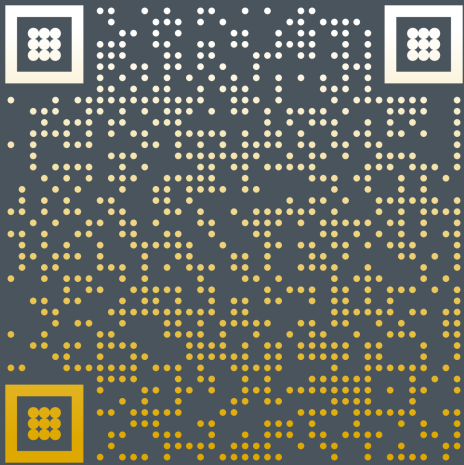


Track progress

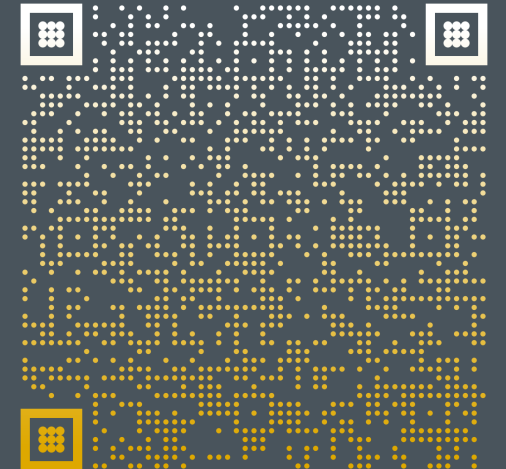
Able to run in recurring way to track transformation progress

Source: XIRI – Analytics Portal, Precision Engineering company, The aggregated result is on world level (12 industry clusters and 59 industry sub-segments), 2023 | 5 bands of SRI are (0) Undefined, (1) Defined, (2) Digital, (3) Integrated, (4) Automated, (5) Intelligent

FIND OUT MORE



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SIRI REPORT



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Email us at TalkToUs@nickleeder.com



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