Based on who you talk to, AL is either going to save the world, or destroy it. What about Manufacturing?

The Role of Al in Manufacturing - Use Cases from the SEMI industry -

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Intelligence Accelerated

The Role of Al in Manufacturing - Use Cases from the SEMI industry -

Al has emerged as a transformative force that can revolutionize manufacturing processes.

Session Objectives

- ✓ Understanding the paradigms of Industry 3.0, 4.0 & 5.0
- ✓ Apprehending how AI can revolutionize manufacturing
- Realizing how an integrated and modern MES platform can facilitate the emergence of AI in manufacturing





Micron is both enabling and leading the adoption of the 5th Industrial Revolution applications.

Data



Micron's leading portfolio of memory and storage devices at the core of 5G & AI revolution

Micron recognized by WEF as leader in adopting AI technologies in manufacturing Lighthouses

WEF = World Economic Forum

Singapore NAND **Center of Excellence**









Cloud



DRAM, 3D NAND, TLC/QLC SSDs,

Mobile

LPDRAM, e.MMC/UFS, 3D

Networking

DRAM, LPDRAM, GDDR5, GDDR6, eUSB/e.MMC/UFS, NOR, TLC/QLC SSDs, HBM

Intelligence



DRAM, LPDRAM, e.MMC/UFS, 3D NAND, NOR, SLC/MLC NAND, SSDs, MicroSD cards





The 4th Industrial Revolution Is Upon Us.

FROM INDUSTRY 1.0 TO INDUSTRY 4.0

FIRST

INDUSTRIAL REVOLUTION

Introduction of mechanical production facilities with the help of water and steam power



1784 First mechanical loom

1800

SECOND

INDUSTRIAL REVOLUTION

Introduction of a division of labor and mass production with the help of electrical energy



1900

Principles of

Scientific Management

THIRD

INDUSTRIAL REVOLUTION

Use of electronic and IT systems that further automate production

FOURTH

INDUSTRIAL REVOLUTION

The Digital Connected World





TQM

1969 First programmable

2000

Six Sigma

• Lean

PRODUCTIVITY

The Role of AI in Manufacturing

- Use Cases from the SEMI industry -



MES = Manufacturing Execution System RMS = Recipe Management System SPC = Statistical Process Controls APC = Advanced Process Controls MCS = Material Control System





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A Typical Automated Manufacturing Step



Post-Process

Pre-Process



Micron Singapore:

- 50% Decrease in New Product Ramp Up Time
- 4% Increase in Tool Availability
- Improve Labor Productivity

Automated Stage & Delivery Automated Validations Automated Execution

In-Process



Micron Taiwan:

- 18% Increase in Labor Productivity Improvement
- 40% Decrease in Product Downgrade Reduction
- 20% Decrease in Time Reduction in New Product Ramp
- 15% Decrease in Energy Power Saving

Automated Process Controls Automated Reports Automated Dispatch & Pickup

The Role of AI in Manufacturing

4.0

Zoom Slide

- Use Cases from the SEMI industry -



When working in concert, automation and analytics create an effective orchestration of physical and digital devices.

Physical Automation





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The Role of AI in Manufacturing

- Use Cases from the SEMI industry -



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AI.1 :: Intelligent Analytics :: Maturity Model



AI.1 :: Intelligent Analytics :: MFG Use Cases

- 1. Process Optimization: Manufacturing processes often involve complex variables, such as machine settings, material compositions, and environmental conditions. <u>Analytical data models</u> can analyze historical process data and identify patterns, relationships, and optimization opportunities. It can then prescribe the optimal process parameters to enhance productivity, minimize waste, and improve quality.
- 2. Supply Chain Optimization: <u>Analytical data models</u> can optimize supply chain operations by considering various factors such as demand forecasts, inventory levels, transportation costs, and production capacity. By simulating different scenarios and analyzing the potential outcomes, the AI system can recommend optimal strategies for procurement, production scheduling, inventory management, and distribution.
- 3. Quality Control and Defect Detection: <u>Analytical data models</u> can help in quality control by analyzing vast amounts of sensor data, images, or video footage from production lines. By learning from historical data, the AI model can detect patterns associated with defects, identify potential root causes, and prescribe corrective actions. This can improve product quality, reduce waste, and minimize the need for manual inspections.
- 4. Energy Efficiency Optimization: Manufacturing facilities consume significant amounts of energy, and optimizing energy usage can result in cost savings and environmental benefits. <u>Analytical data models</u> can analyze real-time sensor data, energy consumption patterns, and production requirements to recommend energy optimization strategies. These recommendations can include optimal machine configurations, production scheduling, or even the integration of renewable energy sources.
- 5. Maintenance and Predictive Analytics: <u>Analytical data models</u> can aid in predicting equipment failures and optimizing maintenance schedules. By analyzing sensor data and historical maintenance records, the AI system can identify patterns and indicators of potential equipment malfunctions. It can then prescribe maintenance actions, such as scheduling maintenance activities during low-production periods, ordering spare parts in advance, or conducting specific preventive maintenance tasks to avoid downtime.
- 6. Resource Allocation: <u>Analytical data models</u> can analyze resource data, resource consumption, and resource availability to support resource allocation decisions in manufacturing settings. It can recommend optimal resource assignment strategies, scheduling techniques, and resource allocation plans to reduce waiting times, decrease cycle times, and enhance operational efficiency.

A Typical Intelligent Automated Manufacturing Step



AI.1 :: Intelligent Analytics :: SEMI Use Case #1

Predictive Maintenance :: The Evolution of Maintenance Strategies



Al.1 :: Intelligent Analytics :: SEMI Use Case #2



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MES = Manufacturing Execution System RMS = Recipe Management System SPC = Statistical Process Controls MCS = Material Control System

Advanced Process Controls (APC) :: Evolution of the Triple A Paradigm

In-Process

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Advanced

Process Controls

Process

Controls

Post-Proces

The P- KUII

Automated

Dispatching

Reports

Benefits

Yield Improvement

Cost of Non-Quality

Improvement

Labor Productivity

Improvement









Triple A Paradigm extended across 4 analytical layers

Controls	Definition	Data	Generic Tasks	Examples
Enterprise Aggregated Cloud Analytics	Designed to (1) receive structured or unstructured data from all enterprise & factory data sources and (2) execute Advanced Analytics models capable to analyze excursions, genealogies & complex yield analysis	Aggregated Data at the enterprise level (tool, sensor, manufacturing process step, operator, material & product) characterized by a low sampling rate and a long retention period	 Commonality Analysis Predictive Models (process optimization on- the-fly) Prescriptive Models (machine auto- correction) Model optimization pushed to L3 	 Excursion Analysis Product Genealogy Overall Yield Analysis
Factory Aggregated Site Edge Analytics	Designed to (1) receive structured or unstructured data from all factory data sources (APC, SPC, MES, RTD,) and (2) execute on premise Advanced Analytics models capable to predict tool & product attribute behaviors leveraged by floor systems enabling manufacturing intelligence	Aggregated Data at the factory level (tool, sensor, manufacturing process step, operator, material & product) characterized by a low sampling rate and a long retention period	 Data capture, transformation, aggregation & transmission to L4 Commonality Analysis Predictive Models (process optimization on-the-fly) Prescriptive Models (machine auto-correction) Model optimization pushed to L2 	 Test Time Reduction Test Operation Skip
Tool Aggregated Advanced Process Controls	Designed to reduce Raw Data to an aggregated level sufficient to execute <u>Fault Detection</u> , <u>Run-2-Run</u> & <u>Statistical Process Control</u> models monitoring one (usually) or multiple (more rarely) manufacturing steps and their related tools	Aggregated Data at the tool, sensor & manufacturing process step levels characterized by a medium sampling rate and a medium retention period	 Data capture, transformation, aggregation & transmission to L3 Fault Detection Models Run-To-Run Models SPC Models Model optimization pushed to L1 	 Fault Detection Run-To-Run SPC Ongoing Reliability Test Overall Equipment Effectiveness
Execution Layer Tool Edge Computing	Designed to (1) meet the latency & reliability demands of a high frequency time series data transmission from a tool or a sensor, (2) collect & (3) analyze its Raw Data in which an automated analytical computation (executing simplistic Fault Detection models) is performed at an appliance located close to the tool (instead of storing the data into a centralized data store & then computing)	Raw Data for one specific tool or sensor characterized by a high sampling rate and a short retention period Parametric data sampling rate can vary from 1kHz (1 thousand measurements per second or lower) to 1MHz (1 million measurements per second).	 Data capture, transformation, aggregation & transmission to L2 and/or L3 Homegrown Edge Computing Models (Spark, H2O, PMML, R) on single thread or aggregated / correlated threads across multiple sensor / machine parametric data messages Simplistic SPC Edge Computing Models 	 Machine Auto Shutdown Predictive Maintenand
Analytical Process Workflow	Designed to build & deploy stream event flows			

Stream Event Β Flow Platform

enabling data acquisition, data analysis & actionable insights across all analytical layers

AI.1 :: Intelligent Analytics :: SEMI Use Case #3



Defect



Operator Working Time Compliance Unattended Material



Material Counter



Work Attendance

Pass



Splice Compliance







Cost of Non-Quality Improvement



Labor Productivity

Benefits

Yield Improvement

Improvement



Image Analytics :: Automated Defect Classification (AOI)





The Role of AI in Manufacturing

- Use Cases from the SEMI industry -



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Al.2 :: Intelligent Robots :: SEMI Use Case #1

Intelligent Robot Transformation :: An Automated Material Handling Perspective



AI.2 :: Intelligent Robots :: SEMI Use Case #2

Virtual Reality / Augmented Reality Technology



SOP = Standard Operating Procedure

AI.2 :: Intelligent Robots :: SEMI Assembly Use Case #3



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Semantic

search

Search

Execute

Enable

Code

Generate

code from text

Explain

Generate

test code

generation



AI.3 :: Generative AI :: Overall Use Cases



Product Design and Optimization



Visual Content Generation



Automation of taking and publishing notes during meetings



Content Personalization



Scenario Exploration



Creative Content Generation



Textual Description Generation



AI.3 :: Generative AI :: Factory Use Cases

- SOP Checklist Creation Convert written SOPs into simple checklists of required tasks.
- Training Guide Creation Convert transcribed audio content or typed text into a suitable training guide for new personnel.
- Troubleshooting Assistance Summarize maintenance records and produce a knowledge graph linking error messages, equipment issues, and required maintenance.
- Equipment Guide Summarization Summarize equipment documentation for accelerated learning and troubleshooting processes.

AI.3 :: Generative AI :: IT Use Cases





Prescriptive Monitoring

Generative AI can analyze and find patterns to identify risk. Predictive AI focus on monitoring, while generative AI can suggest and implement fixes.



Scenario-Based Troubleshooting

Generative AI can be trained on past IT events, knowledge base and scenarios. This can be used during risk assessment to "simulate" scenarios.



Explanation of Code

This allows for support team to understand business logic embedded in the code simplifying troubleshooting.



Code Generation

Al-assisted software development which can include task ranging from simple code completion, to creating entire routines bases on user request.



Bug Finding and Remediation

Analyze human/AI generated code for bugs and propose fix.



Test Case Generation

Generate test cases for testing. When integrated with Test suite, it can execute test, report result and identify defects.

AI.3 :: Generative AI :: Limitations & Concerns

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Indifferent to trut	th Does not understand math Needs fine-tuning to work with Computationally expansive to internal knowledge-bases train and fine-tune		
Data Loss	 Company content utilized with these services, may lead to data-loss scenarios where parties could access or retrieve the content outside of approved and intended use. Services must be enterprise-managed services. Classifications of content need approval per solution. Data-loss prevention controls must be established. 		
Output Quality	 These tools may produce inaccurate, inconsistent, or irrelevant content due to intrinsic limitations and/or limited training. These tools can hallucinate and make wrong statements and recommendations (for instance, describe how to cook cow eggs). Zero Trust and human-in-the-loop concepts are required forcing the validation of content and disabling the copy paste function. 		
Legal Considerations	 Legal risks can vary greatly depending on the application. Concerns may include, but are not limited to, third-party rights infringement, ownership concerns for generated content, loss of confidentiality, violation of privacy laws, potential negative impact on IP protections. Legal risks can vary greatly depending on the application. Concerns may include, but are not limited to, third-party rights infringement, ownership concerns for generated content, loss of confidentiality, violation of privacy laws, potential negative impact on IP protections. Engagement must be application-specific. Services must be enterprise-managed services. Privacy, HR, Legal and patent policies and use cases must be reviewed. 		
Ethical Considerations	 These tools may generate content that is harmful, offensive, misleading, or biased if they are not aligned with ethical principles or social norms. These tools may also raise moral dilemmas about the authenticity and accountability of Al-generated content. 		
End-User Trust	 Users will have difficulty distinguishing between human-generated and Al- generated content, which may affect their perception of the generated content. A company-wide awareness, education, and training campaign must be undertaken. 		



AI.3 :: Moving Forward with Generative AI



AI.3 :: Generative AI - supporting - AI.1 :: Intelligent Analytics



AI.3 :: Generative AI - supporting - AI.1 :: Intelligent Analytics

- 1. Product Design Optimization: <u>Generative AI models</u> can assist in product design by generating multiple design alternatives based on specified parameters and constraints. By leveraging intelligent analytics, <u>analytical data models</u> can evaluate and recommend the most efficient and cost-effective design options, considering factors like material usage, structural integrity, and manufacturing feasibility.
- 2. Textual Description Generation: <u>Generative AI models</u> excel at generating human-like text. They can be utilized to generate textual descriptions, summaries, or explanations of the <u>analytical data models</u>' outputs. This helps in providing context, insights, and explanations to decision-makers who may not have the technical expertise to interpret the analytical data model's results directly.
- 3. Visual Content Generation: In scenarios where the <u>analytical data models</u> deal with visual data, <u>generative AI models</u> can assist by generating complementary visual content. For example, in image analysis tasks, generative AI models can generate visualizations, heatmaps, or other visual representations to provide a better understanding of the model's predictions or highlight relevant features in the data.
- 4. Content Personalization: Generative AI models can generate personalized content based on individual preferences and characteristics derived from the <u>analytical data models</u>. For example, in marketing applications, generative AI can generate personalized product recommendations, customized offers, or tailored messages based on customer behavior patterns and historical data.

AI.3 :: Generative AI - supporting - AI.2 :: Intelligent Robots

Intelligent Robot Transformation :: An Automated Material Handling Perspective



An Integrated MES Platform Promoting Al



RMS = Recipe Management System SPC = Statistical Process Controls APC = Advanced Process Controls MCS = Material Control System

An Integrated MES Platform Promoting Al



Source: Critical Manufacturing



Intelligence Accelerated

On the factory floor, pauses can be disastrous. Henceforth, "Fast Data" is of the essence.

Al allows robots to work collaboratively with humans as well as to function independently – for Al to work, however, it needs "Fast Data". State-of-the-art flash-based storage platforms support lightning-quick data analytics.

The future of Al depends on data that moves at the speed of thought.

Industry 5.0 needs computers that can take in, sort, and analyze vast quantities of data in nanoseconds.

We applied deep neural nets to wafer images training an Al system of classification differentiating flakes, corrosion or scratches. An Al system keeps running, does not get tired, and does the analysis job in a fraction of second. Our GDDR6X graphics memory is capable of feeding data to GPUs at extreme speeds. Transforming how the world uses information to enrich life FOR ALL

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THANK YOU!

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